



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9603
Job Sheet 169725



Part No: 646.9603

Job Qty: 1 ea

Part Name: Lower Cutter Assembly Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/20/17

Job Tracking No:

Due Date: 12/21/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/20/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/20/17	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		12/21/17	0.00	0.33	Small Fab-1		
130	QC	1 pcs		12/21/17	0.00	0.00	QC5		
140	Packaging	1 pcs		12/21/17	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		12/21/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

DEC 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5025282	1	19	0	0
	646.9813 5004309	1	13	0	0
	MS21042L08 FM138333-3	3	2,301	0	0
	MS27039-08-19 5006968	3	544	0	0
	NAS1149FN832P 5020604	6	7,426	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S025974

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Lower Cutter Assembly Low

PART NO: 646.9603
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/21/17
Job No: 169725